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Спецкурс : Фізика ядерних реакторів

<u>Тема 9</u>: Slow Nuclear Burning Phenomenon & Traveling Wave Reactor

(лекція 10)

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Кіль-Харків

КФЯВЕ - ФТФ - ХНУ 1

Outline:

- Historical introduction
- Nuclear Burning Wave concept
- Mathematical approaches & calculation results
- U-Pu, Th-U & mixed Th-U-Pu fuel cycles
- Stability study of the NBW mode: specific mechanism of negative reactivity feedback (intrinsic safety)
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Technology, Entertainment and Design, 2010 http://www.ted.com/talks/bill_gates.html

Traveling-Wave Reactor



TerraPower + China + Toshiba = TWR (2020)

The Evolution of the Traveling-Wave Concept



http://www.intellectualventures.com/docs/terrappower/IV_Introducing%20TWR_3_6_09.pdf

1946 UPhTI (Kharkov) - Lab #1 at the Soveit Nuclear Project



A.I. Akhiezer



I.Ya. Pomeranchuk

A.I. Akhiezer and I.Ya. Pomeranchuk "Introduction to the Theory of Neutron Multiplication Systems (Reactors)", 1946 It was the fist monograph on reactor theory in the world !





2001 - ITEP Moscow

History of the B'n'B and TWR Concepts

Breed'n'Burn concept

Power Plants, Part 2, Discussion", Proc. 2nd U.N. Int. Conf.

Peaceful Uses of Atomic Energy, v.9, p.447, U.N., Geneva.

K.Fuchs and H.Hessel, 1961: "Uber die Moglichkeiten

J.S.Slesarev, V.A.Stukalov, S.A.Subbotin, 1984;

V.Ya.Goldin, D.Yu. Anistratov, 1992: Mathematical

modelling of neutron-nuclear processes in safe reactor.

"Problems of development of fast reactors self-provision

without fuel reprocessing", Atomkernenergie,

Kerntechnik, v.45, p.58.

Preprint IMM RAS N. 43.

1958

Savelii M. Feinberg

proposes a "breed-

to sustain fission

burn" reactor in which unenriched fuel is

moved around the core

S.M.Feinberg and E.P.Kunegin, 1958: "Nuclear

des Betriebs eines Natururanbrutreaktors ohne

Brensttoffaufbereitung", Kernenergie, v.4, p.619.

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Traveling Wave concept

L.P. Feoktistov, 1988: An analysis of a concept of a physically safe reactor. Preprint IAE-4605/4; & 1989: "Neutron-fission wave", Sov. Phys. Doklady, v.34, p.1071. "Variant of safe reactor", *Nature*, v.1, p. (in Russian)

A.I.Akhiezer et al.,1999: "Propagation of a Nuclear Chain Reaction in the Diffusion Approximation", *Physics of Atomic Nuclei, v.62, p.1474.* 2001: "Slow Nuclear Burning", *Problem of Atomic Science & Technology*, v.6, p.272.
V.Pilipenko et al. 2003 ICAPP'03, Paper 3169, Spain.
S.Fomin, Yu.Mel'nik, V.Pilipenko, N.Shul'ga, 2005 Annals of Nuclear Energy (ANE), v.32, p.1435.

X.-N.Chen, W.Maschek, 2005: ANE, v.32, p.1377. B.Gaveau et al., 2005: Nucl.Eng.Design, v.235, p.1665.

The Evolution of the Traveling-Wave Concept

Michael J. Driscoll and others at MIT further evaluate breed-burn reactor ideas



Edward Teller, Lowell Wood (now at Intellectual Ventures), and others at Lawrence Livermore Lab detail ways to make breedburn waves travel through a stationary fuel supply 2000

.

Hugo van Dam publishes mathematical analyses of waves of fission moving inside nuclear fuels

Early 2000s

Hiroshi Sekimoto begins a series of conceptual studies of various kinds of TWRs 2006

Intellectual Ventures begins detailed physics and engineering studies of the feasibility, cost, and features of various TWR designs

http://www.intellectualventures.com/docs/terrappower/IV_Introducing%20TWR_3_6_09.pdf

TerraPower:

The Evolution of the Traveling-Wave Concept





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Lev Feoktistov (USSR, 1988):

Nuclear Burning Wave

L.P. Feoktistov. Preprint IAE-4605/4, 1988. L.P. Feoktistov. *Sov. Phys. Doklady*, 34 (1989) 1071.



 $\frac{\text{Concept & Analytical approach}}{\partial t} = D \frac{\partial^2 n}{\partial z^2} + vn \left(\sigma_{a8} N_8 - \left(\sigma_a + \sigma_f \right)_{P_u} N_{P_u} \right)$ $\frac{\partial n}{\partial t} = D \frac{\partial^2 n}{\partial z^2} + vn \left(\sigma_{a8} N_8 - \left(\sigma_a + \sigma_f \right)_{P_u} N_{P_u} \right)$ $\frac{\partial N_8}{\partial t} = -vn \sigma_{a8} N_8; \quad \frac{\partial N_9}{\partial t} = vn \sigma_{a8} N_8 - \frac{1}{\tau_\beta} N_9$ $\frac{\partial N_{P_u}}{\partial t} = \frac{1}{\tau_\beta} N_9 - vn \left(\sigma_a + \sigma_f \right)_{P_u} N_{P_u}$ $N_{eq}^{P_u} = \frac{\sigma_{a8} N_8}{\sigma_f^{P_u} + \sigma_a^{P_u}}$ x = z + Vt $\frac{Feoktistov}{criterion}$

Goldin & Anistratov (USSR, 1992): Nuclear Burning WaveDeterministic approachV. Goldin, D. Anistratov. Preprint IMM RAS # 43, 1992.U-Pu fuel cycle1d non-stationary problem

| Edward Teller (USA, 1997): | Traveling Wave Reactor | Monte Carlo simulation |
|--|------------------------------|---|
| _E.Teller. Preprint UCRL-JC-129547, LLNL,199 | 7. Th-U fuel cycle | |
| Hiroshi Sekimoto (Japan, 2001) | CANDLE | Deterministic approach |
| H.Sekimoto et al., Nucl. Sci. Eng., 139 (2001) | 306. U-Pu fuel cycle, | Stationary problem: $x = z + Vt$ |

Edward Teller: Nuclear Energy for the Third Millennium Preprint UCRL-JC-129547, LLNL, 1997. **Th-U fuel cycle** Salient Features Of Nuclear Deflagration Wave Propagation (Full–Power Case) 2.50E+05 _ 2.50E+05 t=7.5 years (годы) t=15 years (годы) 2.00E+05 . 2.00E+05 Th 232 Торий 233 Ypán 1.50E+05 Ура́н 235 1.00E+05 Продукты Деле́ния Spec. Уде́льная 5.00E+04 Power Мощность 0.00E+00 0.00E+00 ****** 20 100 300 4 580 720 8 160 30 5 580 720 1000 860 88 Z, cm Z, cm 2.50E+05 2.50E+05 t=30 years (годы) t=22.5 years (годы) 2.00E+05 2.00E+05 M, gm II W/kg M, gm II W/kg 1.50E+05 1.50E+05 1.00E+05 1.00E+05 5.00E+04 5.00E+04 0.00E+00 0.00E+00 80 160 20 720 860 1000 160 580 720 1000 30 4 580 8 4 860 Z, cm Z, cm

Edward Teller (LLNL, USA) 1997: Traveling Wave Reactor

E.Teller, 1997. Nuclear Energy for the Third Millennium. Preprint UCRL-JC-129547, LLNL.





Better to light a candle than curse the darkness

CANDLE

Constant Axial Shape of Neutron Flux, Nuclide Densities and Power Shape During Life of Energy Production

where

- Solid fuels are fixed in the reactor core. (same as the conventional reactors)
- No burnup control mechanism (such as control rod, movable reflector)



Nuclide Number Densities along Core Axial Position



Nuclide Number Densities along Burnup



Actinides nuclides chain





FP nuclides chain (part 2)



Power density distributions in natural uranium fueled reactor



Reactor characteristics change for different fuel volume fractions

| Fuel volume fraction | 40% | 50% | 60% |
|---|-------|-------|-------|
| Effective neutron multiplication factor | 0.989 | 1.015 | 1.035 |
| Speed of burning region shift (cm/year) | 4.8 | 3.8 | 3.2 |
| Average burnup of spent fuel (GWd/t) | 427 | 426 | 427 |

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1992 V.Goldin, D. Anistratov (Moscow Institute of Applied Mathemetics)

V. Goldin, D. Anistratov, Preprint IAM, #43, 1992; Mathematical Modelling, 7 (1995) 12.



Dynamics of the FR nuclear composition



The numeration of the nuclei in the U–Pu transformation chain

| N | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
|---------|------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|------------|----|
| Nucleus | ²³⁸ U | ²³⁹ U | ²³⁹ Np | ²³⁹ Pu | ²⁴⁰ Pu | ²⁴¹ Pu | ²⁴² Pu | ²⁴³ Am | ^{241}Am | FP |

Goldin's Solution for NBW in Fast Reactor



Corrected Goldin's Solution for NBW in Fast Reactor



Nuclear burning wave in FR

S. Fomin et al., Annals of Nuclear Energy, 32 (2005) 1435-1456.



Nuclear burning wave in cylindrical FR (buckling concept)



Results for the 5m length and 110 cm radius cylindrical FR



(a) scalar neutron flux (×10¹⁶ cm⁻² s⁻¹); (b) power density (*kW* cm⁻³); (c) concentration of ²³⁹Pu (×10²¹ cm⁻³); (d) depth of fuel burn-up (%) for for $t_1 = 5$, $t_2 = 100$, $t_3 = 2000$, $t_4 = 4000$ and $t_5 = 5000$ days.

Fuel burn-up (U-Pu fuel cycle)



Nuclear burning wave in 5m length cylindrical FR for different reactor radius *R*

S. Fomin et al., *Progress in Nuclear Energy*, 50 (**2008**) 163-169. NBW velocity V, cm/day Integral neutron flux Φ_l , ×10¹⁷cm⁻¹s⁻¹



R = 150 cm (red line); 120 cm (green line); R = 110 cm (blue line)

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Dynamics of the FR nuclear composition

The numeration of the nuclei in the Th - U transformation chain

| l | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
|---------|-------------------|-------------------|-------------------|------------------|------------------|------------------|------------------|------------------|-------------------|----|
| Nucleus | ²³² Th | ²³³ Th | ²³³ Pa | ²³³ U | ²³⁴ U | ²³⁵ U | ²³⁶ U | ²³⁷ U | ²³⁷ Np | FP |

$$\frac{\partial N_{1}}{\partial t} = -\sigma_{a1} \Phi N_{1} \quad \frac{\partial N_{10}}{\partial t} = \sum_{l=1,3\div7,9} \sigma_{fl} \Phi N_{l}$$

$$\frac{\partial N_{l}}{\partial t} = -\left(\sigma_{al} \Phi + \Lambda_{l}\right) N_{l} + \left(\sigma_{c(l-1)} \Phi + \Lambda_{(l-1)}\right) N_{(l-1)}, \quad (l=2\div9)$$

$$\sigma_{al} = \sigma_{cl} + \sigma_{fl}, \qquad \Lambda_{l} = \ln 2/T_{1/2}^{l}, \qquad N_{l}(z,t=0) = N_{0l}(z)$$

Equations of nuclear kinetics for the precursor nuclei of delayed neutrons (approximation of one equivalent group of delayed neutrons)

$$\frac{\partial C_l}{\partial t} = -\lambda_l C_l + \beta_l (\nu_f \Sigma_f)_l \Phi, \qquad C_l (z, t = 0) = C_{0l}(z).$$

 $l = 1, 3 \div 7, 9$ - the fissile nucleus number.

Nuclear Burning Wave in Pure Th-U mediumCylindrical reactor: R=350 cm, L= 500 cm (L_{ig} = 127 cm)Scalar neutron flux Φ, 10¹⁷ cm⁻²s⁻¹; Uranium concentration N U, 10²¹ cm⁻³



No Wave in Th-U medium with 10% CM (Fe), 20% Coolant (He) Cylindrical reactor R = 400 cm, L = 500 cm ($L_{iq} = 247$ cm).

Scalar neutron flux Φ , 10¹⁷ cm⁻²s⁻¹; uranium concentration N _U, 10²¹ cm⁻³.



z, cm

NBW reactor with mixed Th-U-Pu fuel

S. Fomin et al., ICAPP 2010 (San Diego, USA) paper 10302. S. Fomin et al., Progress in Nuclear Energy, 52 (2011) 800-805.



Example: Metallic fuel ²³²Th (62%) + ²³⁸U (48%) volume fraction = 55%, fuel porosity p = 0.35; Coolant (Pb-Bi eutectic) vol. frac. = 30%, Constr. materials (Fe) vol. frac. = 15%; R = 390 cm

NBW reactor with mixed Th-U-Pu fuel

Example: Metallic fuel 232 Th (62%) + 238 U (48%) volume fraction = 55%, <u>fuel porosity p = 0.35</u>; Coolant (Pb-Bi eutectic) vol. frac. = 30%, Constr. materials (Fe) vol. frac. = 15%; R = 390 cm





FIG. 3. the axial distributions (*z*, cm) of the nbw characteristics: (a) scalar neutron flux Φ (×10¹⁵ cm⁻² s⁻¹); (b) concentration *n* (×10²¹ cm⁻³) for ²³⁹Pu (solid curves) and ²³³U (dots); (c) fuel burn-up depth *b* (%) for the fuel components ²³⁸U–Pu (solid curves) and ²³²Th (dots) for calculation variant 1 for time moments $t_1 = 4$, $t_2 = 100$ days, $t_3 = 10$, $t_4 = 30$, $t_5 = 45$, $t_6 = 60$ and $t_7 = 70$ years.

Fuel burn-up for Th-U-Pu cycle



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Stability of the NBW Regime

S. Fomin et al., IC "Fast Reactors 2013" (Paris, France) paper CN-199-457.



Perturbation of integral neutron flux F_{int} (×10²² cm/s) caused by an external neutron source via time *t* (days). The source with intensity $Q_{ext} = 2 \times 10^{11}$ (cm⁻³ s⁻¹) starts at $t_0 = 3650$ days, lasts during 1 hour and is situated at 160 < *z* < 170 cm

Stability of the NBW Regime: Negative Reactivity Feedback

S. Fomin et al., IC "Fast Reactors 2013" (Paris, France) paper CN-199-457.



Evolution of the volume-averaged neutron flux F_{av} (×10¹⁵ cm⁻² c⁻¹) and concentrations N_{av} (×10¹⁷ cm⁻³) of the main fissile and intermediate nuclides in the fuel of mixed Th-U-Pu cycle with time *t* (days) at the initial stage of the neutron flux perturbation $t_0 = 3650$ days. The averaged nuclide concentrations: N_{Np} is for ²³⁹Np, $N_{Pa} = N_{Pa} - 53.1 \cdot 10^{17}$ cm⁻³, $\tilde{N}_{Pu} = N_{Pu} - N_{Pu} |_{t_0-1}$ is for ²³⁹Pu, $\tilde{N}_U = N_U - N_U |_{t_0-1}$ is for ²³³U.

Stability of the NBW Regime: Negative Reactivity Feedback

S. Fomin et al., IC "Fast Reactors 2013" (Paris, France) paper CN-199-457.



Variation of the reactivity ρ (dollars) with time *t* (days) along the variation of the volume-averaged neutron flux F_{av} (×10¹⁵ cm⁻² c⁻¹)

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Smooth Startup of the NBW Reactor

O. Fomin et al., Journal of KNU, #104, «Nuclei, Particles, Fields», issue 2 /58/ (2013) 49-56.



Smooth Startup of the NBW Reactor

O. Fomin et al., Journal of KNU, #104, «Nuclei, Particles, Fields», issue 2 /58/ (2013) 49-56.



Shutdown and Restart of the NBW Reactor

S. Fomin et al., IC "Global 2015" (Paris, France), paper 5254.



Shutdown and Restart of the NBW Reactor

S. Fomin et al., IC "Global 2015" (Paris, France), paper 5254.



2D Non-Stationary Theory of Nuclear Burning Wave



S. Fomin, et al. - 1st IC "Global 2009", Paris, paper 9456.

Non-Stationary Nonlinear Multi-Group Diffusion Equation of Neutron Transport $\frac{1}{v^{g}}\frac{\partial\Phi^{g}}{\partial t} - \frac{1}{r}\frac{\partial}{\partial r}rD^{g}\frac{\partial\Phi^{g}}{\partial r} - \frac{\partial}{\partial z}D^{g}\frac{\partial\Phi^{g}}{\partial z} + \left(\Sigma_{a}^{g} + \Sigma_{in}^{g} + \Sigma_{mod}^{g} - \Sigma_{in}^{g \to g}\right)\Phi^{g} - \Sigma_{mod}^{g-1}\Phi^{g-1} =$ $= \chi_{f}^{g} \sum_{a'=1}^{G} (v_{f} \Sigma_{f})^{g'} \Phi^{g'} - \sum_{j} \chi_{d}^{j} \sum_{l} \beta_{l}^{j} \sum_{a'=1}^{G} (v_{f} \Sigma_{f})_{l}^{g'} \Phi^{g'} + \sum_{j} \chi_{d}^{j} \sum_{l} \lambda_{l}^{j} C_{l}^{j} + \sum_{a'=1}^{g-1} \Sigma_{in}^{g' \to g} \Phi^{g'}$

Together with Fuel Burn-up Equations and Equations of Nuclear Kinetics

$$\frac{\partial N_{l}}{\partial t} = -\left(\sum_{g} \sigma_{al}^{g} \Phi^{g} + \Lambda_{l}\right) N_{l} + \left(\sum_{g} \sigma_{c(l-1)}^{g} \Phi^{g} + \Lambda_{(l-1)}\right) N_{(l-1)}, \quad (l = 1 \div 8); \quad \frac{\partial N_{9}}{\partial t} = \Lambda_{6} N_{6}$$
Metal fuel (44%)
of Precursor Nuclei of Delayed Neutrons

$$\frac{\partial N_{10}}{\partial t} = \sum_{l=1,4,5,6,7} \left(\sum_{g} \sigma_{fl}^{g} \Phi^{g}\right) N_{l}$$

$$\frac{\partial N_{-1}}{\partial t} = -\lambda_{l}^{j} C_{l}^{j} + \beta_{l}^{j} \sum_{g} (\nu_{f}^{g} \Sigma_{f}^{g})_{l} \Phi^{g}$$

$$\frac{\partial N_{10}}{\partial t} = \sum_{l=1,4,5,6,7} \left(\sum_{g} \sigma_{fl}^{g} \Phi^{g}\right) N_{l}$$

$$\frac{\partial N_{-1}}{\partial t} = 400 \text{ days}$$

NBW Reactor : R=117 cm, L = 500 cm , t_{off} = 950 days S. Fomin et al., Global 2009 (Paris, France) paper 9456



Dependence of the NBW velocity V on the reactor radius R

S. Fomin et al., Global 2009 (Paris, France) paper 9456



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2D Non-Stationary Theory of Nuclear Burning Wave: The reflector effects study



NBW reactor power vs radial reflector thickness





Malovytsia M.S., "Power control of an advanced fast reactor operating in a self-sustained Nuclear Burning Wave mode", PhD thesis, 30 June 2021, Karazin Kharkiv National University, Kharkiv, Ukraine.

The reflector effects study

Fomin S.P., et al. Annals of Nuclear Energy. 2020. Vol.148, p.107699.



Malovytsia M.S., PhD thesis, defense 30 June 2021, Kharkiv, Ukraine.

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Main features of NBW reactor with mixed Th-U-Pu fuel cycle

Reactor composition (vol. frac.):

Fuel = 55% (F_{Th} = 62%, p = 0.20), Coolant = 30%, CM = 15%, **R** = 215 cm

- negative feedback on reactivity intrinsic safety (!!!)
- long-term (decades!!) operation without refueling and external control
- possibility of ²³²Th and ²³⁸U utilization as a fuel
- fuel burn-up depth for both ²³⁸U and ²³²Th ≈ 50% (one through cycle !)
- neutron flux in active zone ≈ 2.10¹⁵ n/cm²s
- neutron fluence during the whole reactor campaign $\approx 3.10^{24}$ n/cm²
- energy production density in active zone ≈ 200 W/cm³
- total power at the steady-state regime ≈ 1.2 GWt
- wave velocity at the steady-state regime ≈ 2 cm/year
- possibility of nuclear waste burn out (expected)

List of our publications on the NBW reactor :

- S. Fomin et al., Annals of Nuclear Energy, 32 (2005) 1435-1456.
- S. Fomin et al., Problems of Atomic Science & Technology, 6 (2005) 106-113.
- S. Fomin et al., ICENES (2005) (Brussels, Belgium) paper IC058.
- S. Fomin et al., Nuclear Science & Safety in Europe. Springer (2006) 239-251.
- S. Fomin et al., ICAPP'06 (2006) (Reno, USA) paper 6157.
- S. Fomin et al., Problems of Atomic Science & Technology, 3 (2007) 156–163.
- S. Fomin et al., ICAPP'07 (2007) (Nice, France) paper 7499.
- S. Fomin, *Reactor Physics and Technology*. PINP WS, St-Perersburg, XL-XLI (2007) 154-198.
- S. Fomin et al., Progress in Nuclear Energy, 50 (2008) 163-169.
- Yu.Mel'nik et al., Atomic Energy, 107 (2009) 288-295.
- S. Fomin et al., Global 2009 (Paris, France) paper 9456.
- S. Fomin et al., ICAPP 2010 (San Diego, USA) paper 10302.
- S. Fomin et al., Progress in Nuclear Energy, 52 (2011) 800-805.
- O. Fomin et al., Journal of KNU, #104, «Nuclei, Particles, Fields», issue 2 /58/ (2013) 49-56.
- S. Fomin et al., IC "Fast Reactors 2013" (Paris, France) paper CN-199-457.
- S. Fomin et al., IC "Global 2015" (Paris, France) paper 5254.
- S. Fomin et al., Problems of Atomic Science & Technology, 3 /121/ (2019) 80-85
- S. Fomin et al., Annals of Nuclear Energy, 148 (2020) 107699

The Third International Symposium on Innovative Nuclear Energy Systems

- Innovative Nuclear Technologies for Low-Carbon Society -

31st October – 3rd November, 2010 Tokyo Institute of Technology, Tokyo, Japan



1A-1-2: Sustainable Burning Reactors - Chairs: Kevan Weaver (TerraPower, USA)
<u>Traveling-Wave Reactors</u>: Challenges and Opportunities - Kevan Weaver et al. (TerraPower, USA)
Feasibility of LBE Cooled <u>Breed and Burn Reactors</u> - Ehud Greenspan (UC, Berkeley, USA)
Preliminary Engineering Design of Sodium-Cooled <u>CANDLE</u> Core - Hiroshi Sekimoto (TIT, Japan)
<u>Nuclear Burning Wave</u> in Fast Reactor with Mixed Th-U Fuel - Sergii Fomin et al (NSC KIPT, Ukraine)
<u>Nuclear Traveling Wave</u> in a Supercritical Water Cooled Fast Reactor – W. Maschek (KIT, Germany)
Development and Prospects of <u>TWR</u> Project in China - Zheng Mingguang (Shanghai NER&DI, China)
Special Presentation: <u>Traveling-Wave Reactors</u> - John Gilliland. (Director of TerraPower, USA)

1A-3: Thorium Fuel Reactors - Chair: Sergii Fomin (NSC KIPT, Ukraine)

(Th-U-Pu) - Mixed Fuel Cycle and Proliferation– E. Kryuchkov et al, (MEPhl, Russia) Large Scale Utilization of Thorium in Gas Cooled Reactors - V. Jagannathan (Bhabha ARC, India)





ESUVI Accelerator: ion guide with hollow source of gas ions



What was done in KIPT on swelling of steels

Various nuclear concepts require low void swelling of structural materials at very high exposures (>200 dpa), high temperatures (700°C) and at super high levels of helium and hydrogen:

Fusion: He – 300 appm/y, H - 800 appm/y

ADS" Spallation": He – 3500 appm/y, H - 4000 appm/y

Due to high swelling of austenitic steels (life-limited by swelling to 150 dpa) the nuclear materials community has moved toward ferritic and ferritic/martensitic alloys.



Austenitic alloys were irradiated with ions about 25 years ago, but were not published in the West.

F/M alloys were irradiated in KIPT during several years.



Dose dependence of swelling of three ferritic-martensitic steels



Denuded zone effect in very narrow grains depresses the overall swelling somewhat. (ODS - Oxide dispersion-strengthened)

Traveling Wave Reactor Physics

- A breed-and-burn reactor:
 - 1. First breed fissile Pu-239 in U-238 fuel, using leakage flux from burning region
 - 2. Newly created fuel can directly replace discharged fuel in burning region and sustain criticality

Schematic illustration of a two-zone TWR:



| TP-1 Design | Parameters |
|--------------------|------------|
|--------------------|------------|

| Power Level | | | | |
|-----------------------------|--|--|--|--|
| | 1200 MW _{th} / 500 MW | | | |
| Operating Temperatures | 360°C / 510°C | | | |
| Availability | 90% average over 5 yr period | | | |
| Minimum Lifetime | 40 years | | | |
| Fuel Type | U-Zr alloy pins in HT-9 clad (130 MTU core) | | | |
| Primary Pumps | Mechanical (2) | | | |
| Intermediate Heat Exchanger | Printed Circuit (4) | | | |

